



# Heavy Industrial Zone (I-H)

PH-13

## Community Development Department

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## ECC 15.300.050 (D) Heavy Industrial Zone (I-H)

Heavy Industrial Zone (I-H). The I-H zone is intended to accommodate certain industrial structures and uses including large scale or very specialized industrial operations which might have external physical effects of an offensive or hazardous nature. These purposes are accomplished by:

1. Allowing the processing of raw materials and the manufacturing, processing, storing, and compounding of semi-finished or finished durable or nondurable products; and
2. Providing design standards and guidelines that provide for flexibility in the layout of buildings and site features, yet enhance the appearance of I-H zone uses and their compatibility with surrounding uses;
3. Use of this zone is appropriate for areas designated heavy industrial in the comprehensive plan.

**Table 15.320.040. Building setback and intensity standards table - Commercial, industrial, and public reserve zones.**

Standard	C-N	C-H	I-L	I-H	P-R
<b>DEVELOPMENT INTENSITY AND CONFIGURATION</b>					
Minimum lot area	None <sup>1</sup>	None <sup>1</sup>	None <sup>1</sup>	None <sup>1</sup>	None <sup>1</sup>
Density, minimum (ECC 15.320.050)	NA	NA	NA	NA	NA
Density, maximum (ECC 15.320.050)	None	None	NA	NA	NA
Maximum building height (see ECC 15.320.060 for height exceptions)	35 ft	35 ft	35 feet <sup>3</sup>	None	None <sup>3</sup>
<b>BUILDING PLACEMENT (see ECC 15.320.070 through 15.320.120)</b>					
Minimum front yard	10 ft <sup>2</sup>	10 ft <sup>2</sup>	10 ft <sup>2</sup>	10 ft	10 ft <sup>4</sup>
Garage front yard setback	22 ft	22 ft	22 ft	22 ft	22 ft
Minimum rear yard (see ECC 15.520.020 for supplemental standards)	None <sup>5</sup>	None <sup>5</sup>	None <sup>5</sup>	None <sup>5</sup>	None <sup>4</sup>
Minimum side yard (see ECC 15.520.020 for supplemental standards)	None <sup>5</sup>	None <sup>5</sup>	None <sup>5</sup>	None <sup>5</sup>	None <sup>4</sup>

Development conditions:

1. Lot sizes may be variable provided they are sized and shaped sufficient to accommodate permitted uses and conform to applicable design and density standards.
2. For exceptions and detailed standards, see Chapter 15.510 ECC, Site Orientation.
3. For areas within 100 feet of a residential zone, the maximum building height shall be 35 feet, except where provided for in ECC 15.310.050(B).
4. For P-R zoned sites adjacent to residential zones, setback standards shall be the same as the adjacent residential zone. Where more than one zone borders the applicable site, setback standards shall be the same as the zone closest to the proposed structures. Where a nonresidential zone is closest to the applicable structure, then there are no side or rear setback requirements.
5. Where the subject property borders a residential zone, the minimum side or rear setbacks shall be the same as the adjacent residential zone.